MICRO-EPSILON

More Precision

scanCONTROL // 2D/3D Laser profile sensors

Powerful 2D/3D laser scanners
scanCONTROL 30x2

- Precise profile measurements for industrial measurement tasks
- Resolution x-axis: 1,024 points
- Profile frequency up to 10,000 Hz
- For small and large measurement areas
- Also available with patented Blue Laser Technology
- Compatible with COGNEX® VisionPro

Precise 2D/3D profile measurements

The new LLT30x2 laser profile scanners provide calibrated profile data with up to 7.9 million points per second. They allow profile frequencies up to 10 kHz and resolutions up to 1,024 points. Thanks to their high accuracy and versatility, the scanners are particularly suitable for static and dynamic applications as well as robotic applications. They measure and evaluate, e. g., angles, steps, gaps, distances, and circles.

Available as PROFILE and SMART versions

The scanCONTROL 30x2 series is available as PROFILE and SMART versions. PROFILE scanners provide calibrated profile data that can be further processed on a PC using software provided by the customer. With the 3DInspect software, the scanCONTROL sensors can also be used for 3D evaluations. SMART series scanners work independently and provide selected measurement values. The scanCONTROL 30x2 series supports all SMART functions and programs that are set in the scanCONTROL Configuration Tools software and directly stored in the internal controller.

Article designation

LLT	30	x2	-25	/SI

Options - see below

Measuring range
25 mm
50 mm
100 mm
200 mm
430 mm
600 mm

Class
02 = PROFILE
12 = SMART

Series
LLT30xx

Laser options*

/SI	Hardware switch-off of the laser line
/3R	Increased laser power (class 3R) e.g., for dark surfaces
/BL	Blue laser line (405 nm) for (semi-) transparent, red-hot glowing and organic materials (Measuring ranges 25 - 100 mm)

Cable outlet options*

	/RT	Cable outlet on the rear side ("Rear Tail") for space-saving installation, cable length 0.3 m. Sockets at cable end (Measuring ranges 25 - 200 mm)
	/PT	Cable directly out of the sensor ("Pigtail") Available lengths: 0.3 / 0.6 / 1.00 m

*Options can be combined

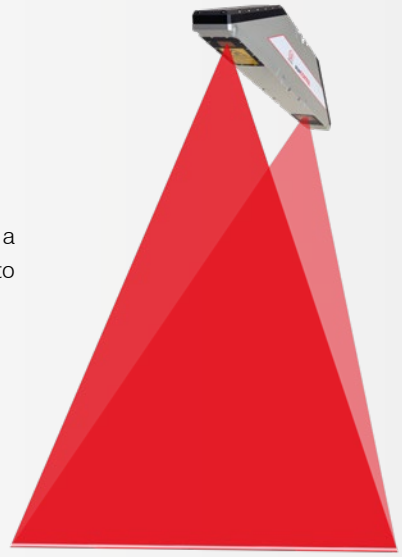
Accessories from page 39

The easy way of machine integration

The design of the LLT30x2 series is compact and lightweight. The controller is integrated in the sensor itself, which simplifies mechanical integration. The measurement data can be output directly.

Large measurement area up to 600 x 600 mm

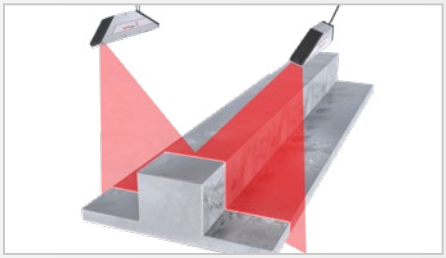
The scanCONTROL 30x2 laser scanners are now also available with a large measuring field up to 600 x 600 mm. This allows large objects to be detected with high accuracy.



Application examples

Assembly monitoring of car body shell construction

Detection of the road surface profile



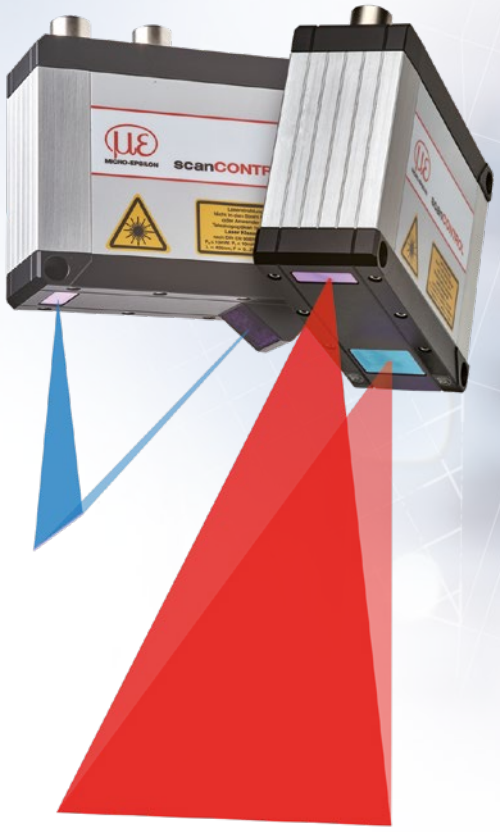
Geometry inspection in metals processing

Model		LLT30x2-430	LLT30x2-600
Measuring range (z-axis)	Start of measuring range	330 mm	530 mm
	Mid of measuring range	515 mm	770 mm
	End of measuring range	700 mm	1 010 mm
	Height of measuring range	370 mm	480 mm
Extended measuring range (z-axis)	Start of measuring range	330 mm	450 mm
	End of measuring range	720 mm	1 050 mm
Line linearity (z-axis) [1] [2]		15 µm	22 µm
		0.0041 %	0.0045 %
Measuring range (x-axis)	Start of measuring range	324 mm	456 mm
	Mid of measuring range	430 mm	600 mm
	End of measuring range	544 mm	762 mm
Extended measuring range (x-axis)	Start of measuring range	324 mm	408 mm
	End of measuring range	560 mm	788 mm
Resolution (x-axis)		1,024 points/profile	
Profile frequency		up to 10,000 Hz	
Interfaces	Ethernet GigE Vision	Output of measurement values Sensor control Profile data transmission	
	Digital inputs	Mode switching Encoder (counter) Trigger	
	RS422 (half-duplex) [3]	Output of measurement values Sensor control Trigger Synchronization	
Output of measurement values [4] [5]		Ethernet (UDP / Modbus TCP); RS422 (ASCII / Modbus RTU) Analog; switch signal PROFINET; EtherCAT; EtherNet/IP	
Control and indicator elements		3x color LEDs for laser, data and error	
Light source	Red Laser	≤ 26 mW	
		Standard: laser class 2M, semiconductor laser 660 nm	
		≤ 100 mW	
		Option: laser class 3B, semiconductor laser 660 nm	
Laser switch-off		via software, hardware switch-off with /SI option	
Aperture angle of laser line		60 °	
Permissible ambient light	(fluorescent light) [1]	5,000 lx	
Protection class (DIN EN 60529)		IP67 (when connected)	
Vibration (DIN EN 60068-2-27)		2g / 20 ... 500 Hz	
Shock (DIN EN 60068-2-6)		15g / 6 ms	
Temperature range	Storage	-20 ... +70 °C	
	Operation	0 ... +45 °C	
Weight		2620 g (without cable)	
Supply voltage		11 … 30 VDC, nominal value 24 V, 500 mA, IEEE 802.3af class 2, Power over Ethernet (PoE)	

[1] Based on the measuring range; measuring object: Micro-Epsilon standard object
[2] According to a one-time averaging across the measuring field (1,024 points)
[3] RS422 interface, programmable either as serial interface or as input for triggering/synchronization
[4] Analog | switching signal: Only in conjunction with 2D/3D output unit
[5] PROFINET | EtherCAT | EtherNet/IP: Only in conjunction with 2D/3D gateway

Powerful 2D/3D laser scanners with highest precision
scanCONTROL 30x0

- High resolution in x- and z-axis for accurate profile measurement
- Profile frequency up to 10 kHz for monitoring of dynamic processes
- Innovative exposure control
- For small and large measurement areas
- Also available with patented Blue Laser Technology
- Compatible with COGNEX® VisionPro



SMART PROFILE

Fast and precise 2D/3D profile measurements

The new LLT30x0 laser profile scanners provide calibrated profile data with up to 9.6 million points per second. Thanks to their high accuracy, high profile frequency and versatility, these powerful scanners are suitable for demanding measurement tasks. They measure and evaluate, e.g., angles, steps, gaps, distances and circles with high precision. These sensors also offer predefined operating modes that enable optimal results for various applications.

Available as PROFILE and SMART versions

The scanCONTROL 30x0 series is available as PROFILE and SMART versions. PROFILE scanners provide calibrated profile data that can be further processed on a PC using software provided by the customer. With the 3DInspect software, the scanCONTROL sensors can also be used for 3D evaluations. SMART series scanners work independently and provide selected measurement values. The scanCONTROL 30x0 series supports all SMART functions and programs that are set in the scanCONTROL Configuration Tools software and directly stored in the internal controller.

Article designation

LLT	30	x0	-25	/SI

Options - see below

Measuring range
25 mm
50 mm
100 mm
200 mm
430 mm
600 mm

Class
00=PROFILE
10=SMART

Series
LLT30xx

Laser options*

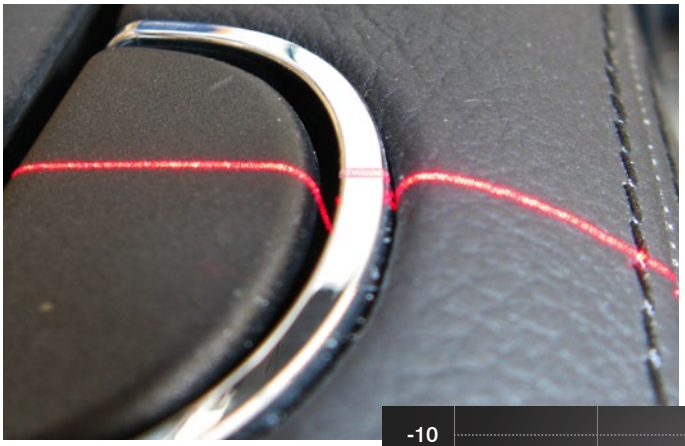
/SI	Hardware switch-off of the laser line
/3R	Increased laser power (class 3R) e.g., for dark surfaces
/BL	Blue laser line (405 nm) for (semi-) transparent, red-hot glowing and organic materials (Measuring ranges 25 - 100 mm)

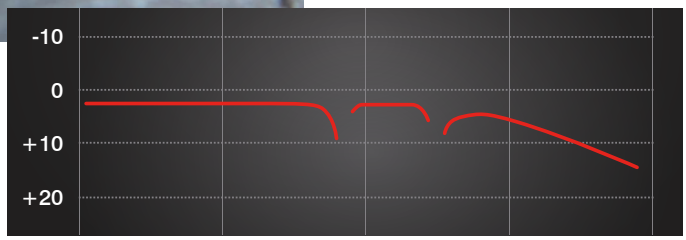
Cable outlet options*

	/RT	Cable outlet on the rear side ("Rear Tail") for space-saving installation, cable length 0.3 m. Sockets at cable end (Measuring ranges 25 - 200 mm)
	/PT	Cable directly out of the sensor ("Pigtail") Available lengths: 0.3 / 0.6 / 1.00 m

*Options can be combined

Accessories from page 39





Innovative exposure control to master difficult surfaces
On inhomogeneous or dark surfaces, the HDR (High Dynamic Range) data acquisition mode and the improved auto exposure optimizes the measurement results.

In HDR mode, the rows of the sensor matrix are exposed differently but at the same time which avoids time offsets between the recordings. This is how moving objects can be detected reliably. The areas for auto-exposure can also be selected individually.

High resolution

High dynamic range

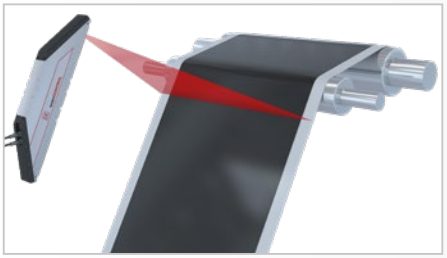
High speed

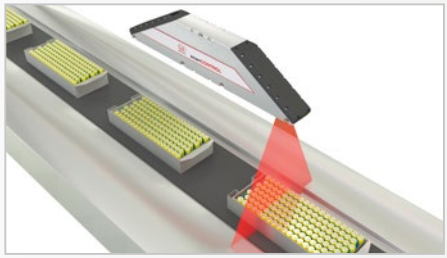
Fast measurement results with operation modes
Choose from three predefined operating modes for your specific measurement task: "High-Resolution" for maximum precision, "High Dynamic Range" for optimal profile detection on difficult surfaces and "High Speed" for ultra-fast measurements.

Large measurement area up to 600 x 600 mm

The scanCONTROL 30x0 laser scanners are now also available with a large measuring field up to 600 x 600 mm. This allows measuring objects to be detected with high accuracy.

Application examples


Planarity of coated battery film


Assembly monitoring of battery packs


Inline 3D inspection of tire geometry

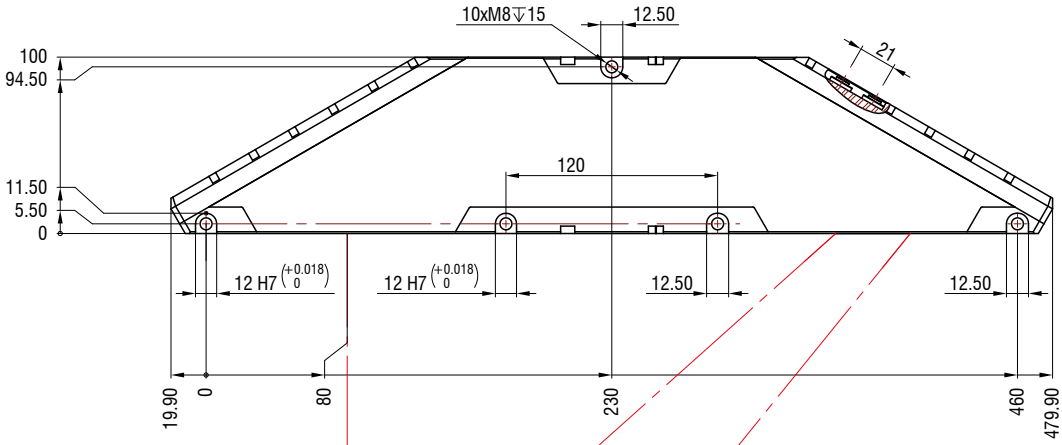
Model		LLT30x0-430	LLT30x0-600
Measuring range (z-axis)	Start of measuring range	330 mm	530 mm
	Mid of measuring range	515 mm	770 mm
	End of measuring range	700 mm	1 010 mm
	Height of measuring range	370 mm	480 mm
Extended measuring range (z-axis)	Start of measuring range	330 mm	450 mm
	End of measuring range	720 mm	1 050 mm
Line linearity (z-axis) [1] [2]		12 µm	15 µm
		± 0.0032 %	± 0.0031 %
Measuring range (x-axis)	Start of measuring range	324 mm	456 mm
	Mid of measuring range	430 mm	600 mm
	End of measuring range	544 mm	762 mm
Extended measuring range (x-axis)	Start of measuring range	324 mm	408 mm
	End of measuring range	560 mm	788 mm
Resolution (x-axis)		2,048 points/profile	
Profile frequency		up to 10,000 Hz	
Interfaces	Ethernet GigE Vision	Output of measurement values Sensor control Profile data transmission	
	Digital inputs	Mode switching Encoder (counter) Trigger	
	RS422 (half-duplex) [3]	Output of measurement values Sensor control Trigger Synchronization	
Output of measurement values [4] [5]		Ethernet (UDP / Modbus TCP); RS422 (ASCII / Modbus RTU) Analog; switch signal PROFINET; EtherCAT; EtherNet/IP	
Control and indicator elements		3x color LEDs for laser, data and error	
Light source	Red Laser	≤ 26 mW	
		Standard: laser class 2M, semiconductor laser 660 nm	
		≤ 100 mW	
		Option: laser class 3B, semiconductor laser 660 nm	
Laser switch-off		via software, hardware switch-off with /SI option	
Aperture angle of laser line		60 °	
Permissible ambient light	(fluorescent light) [1]	5,000 lx	
Protection class (DIN EN 60529)		IP67 (when connected)	
Vibration (DIN EN 60068-2-27)		2g / 20 ... 500 Hz	
Shock (DIN EN 60068-2-6)		15g / 6 ms	
Temperature range	Storage	-20 ... +70 °C	
	Operation	0 ... +45 °C	
Weight		2630 g (without cable)	
Supply voltage		11 … 30 VDC, nominal value 24 V, 500 mA, IEEE 802.3af class 2, Power over Ethernet (PoE)	

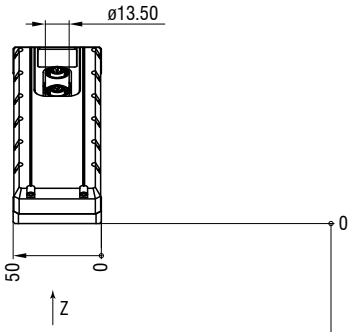
[1] Based on the measuring range; measuring object: Micro-Epsilon standard object
[2] According to a one-time averaging across the measuring field (2,048 points)
[3] RS422 interface, programmable either as serial interface or as input for triggering/synchronization
[4] Analog | switching signal: Only in conjunction with 2D/3D output unit
[5] PROFINET | EtherCAT | EtherNet/IP: Only in conjunction with 2D/3D gateway

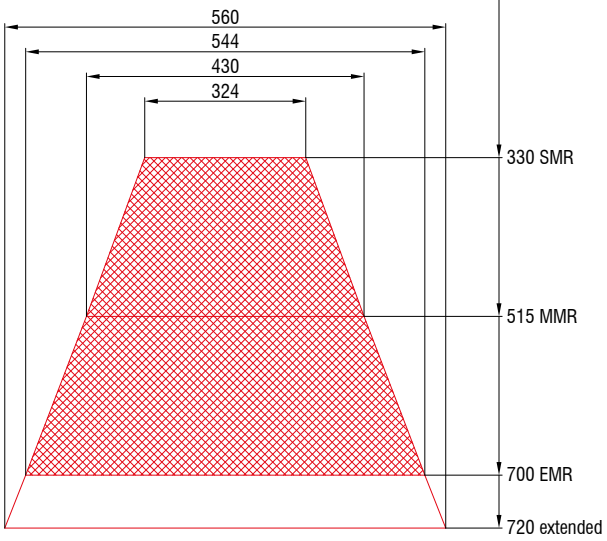
Dimensions and measuring ranges
scanCONTROL 30xx

LLT30x2-430 / LLT30x0-430

Red Laser



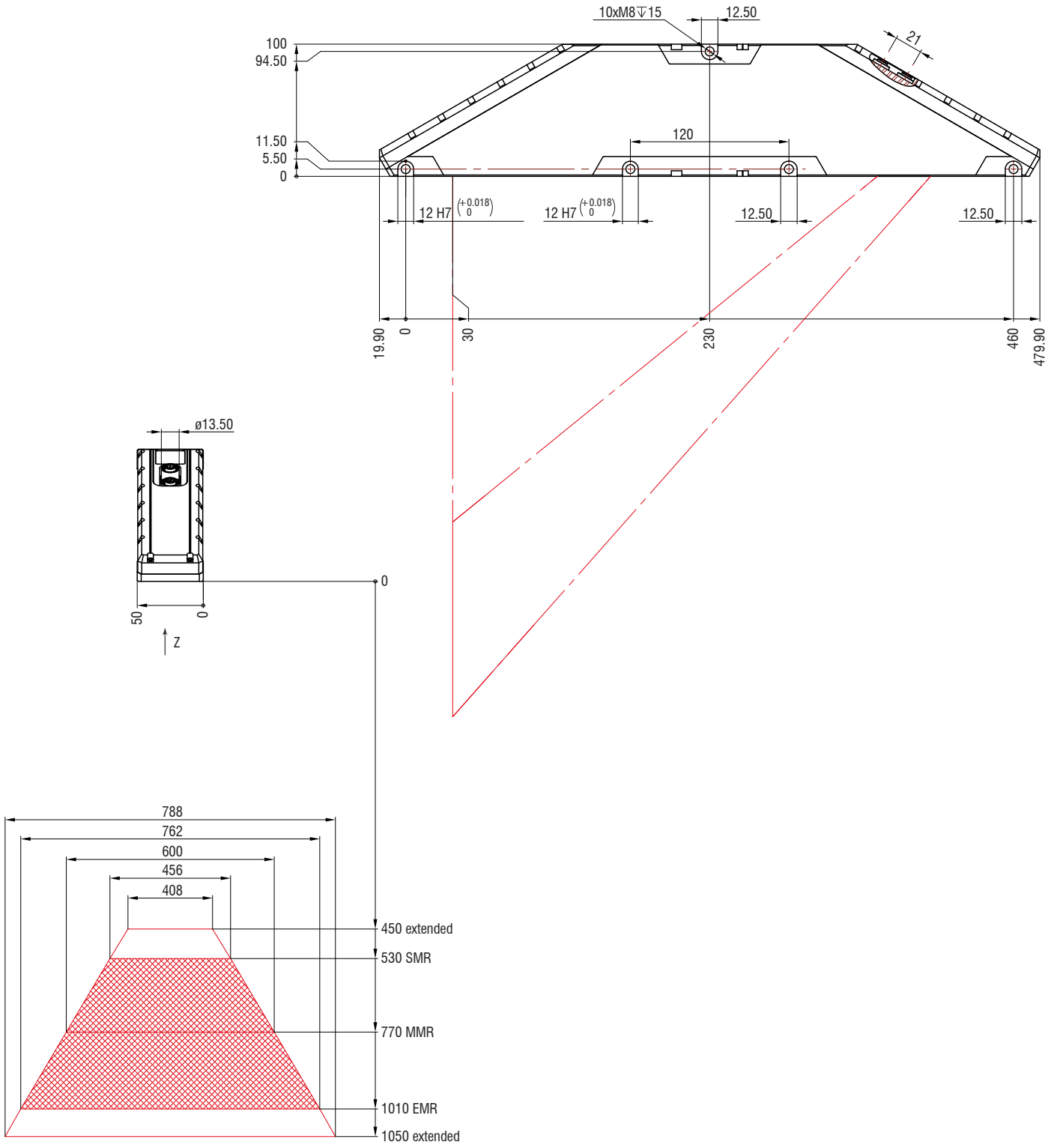




(dimensions in mm, not to scale)

LLT30x2-600 / LLT30x0-600

Red Laser



(dimensions in mm, not to scale)

Software and integration
scanCONTROL

micro-epsilon.com/
scanner/download

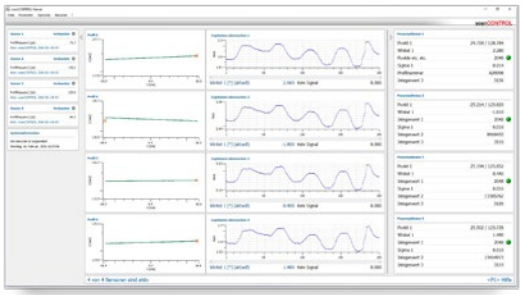
Software for scanCONTROL SMART sensors

SMART

scanCONTROL Configuration Tools
Solution of complex 2D measurement tasks

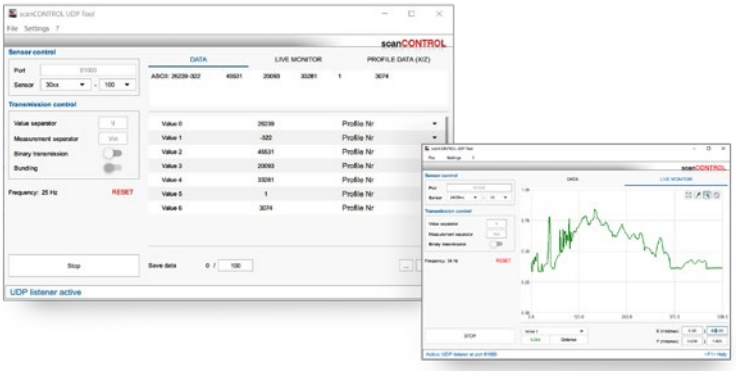
- Can be used with all SMART sensors
- Sensor alignment and adjustment
- 16 measuring programs x 8 evaluations per parameter set
- 15 independent parameter packages can be stored in the sensor
- Data processing
- Logical operations for digital outputs
- Configuration of the measurement value transfer and the outputs

scanCONTROL Result Monitor
Visualization of measurement sequences



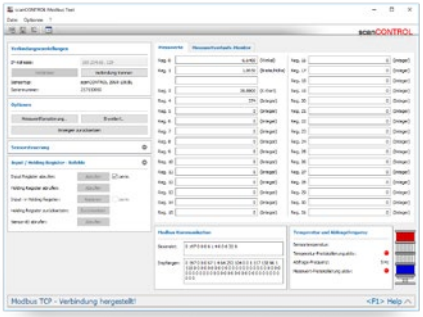
- For up to 4 scanCONTROL SMART sensors
- Display of profile and measured value history during operation
- Adjustable layout (different views, e.g. for workers)
- Parallel transmission of the measured values to the control unit is possible and recommended
- Logging and saving of profiles

scanCONTROL UDP Tool
Testing the UDP output of measured values



- For all scanCONTROL SMART sensors
- Logging possible up to 1,000 Hz
- Source code available

scanCONTROL Modbus Tool
Testing the Modbus communication



- For all scanCONTROL SMART sensors
- Transfer of measured data
- Sensor control via Modbus TCP (load user modes, laser on/off, change exposure time, ...)

Integration of scanCONTROL sensors

SMART PROFILE

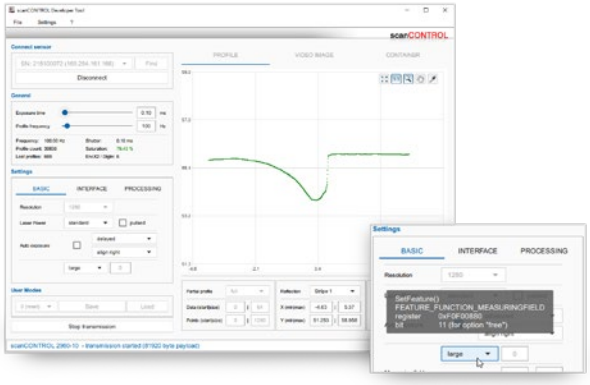
Integration into customer software

- LLT.DLL and SDK for fast integration in /C++ or C# (NET) applications
- LabVIEW device driver
- Various example VIs (profile transmission, container mode, ...)
- Comprehensive documentation
- Linux integration
  - Based on GigE Vision/GenICam API
  - Fast integration via additional C++ library
  - Various sample programs
  - Comprehensive documentation
- Cognex VisionPro
  - AIK adapter for fast integration via Cognex AIK server
  - Cognex Range Images can be generated and processed based on the scanCONTROL measuring points
- Others on request

scanCONTROL Developer Tool

Complete integration example (demo tool)

- Source code available (QML / C++, usable for Windows and Linux)
- Serves as support for the development of own software with scanCONTROL sensors
- MouseOver over the sensor parameters directly displays the corresponding function in the LLT.DLL
- All data transmission options can be set and tested



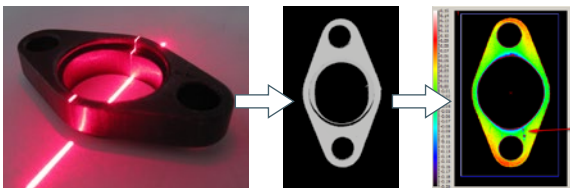
Integration into image processing software

Easy integration due to GenICam/GigE Vision standard

- Direct connection to compatible 3D and image processing software possible
- Sensor is recognized by the standard and parameters are read out directly
- scanCONTROL 25/29xx: output in 2.5D
- scanCONTROL 30xx: output in Valid3D (corresponds to coord3D data formats)

Easy integration due to GigE Vision standard

- 3D comparisons and measurement
- Integration into various software solutions via GigE Vision possible
- Detection of fine surface defects
- OCR/text recognition independent of contrast
- Completeness, position detection, planarity, ... and much more!



Profile acquisition | Grayscale image | Image processing software

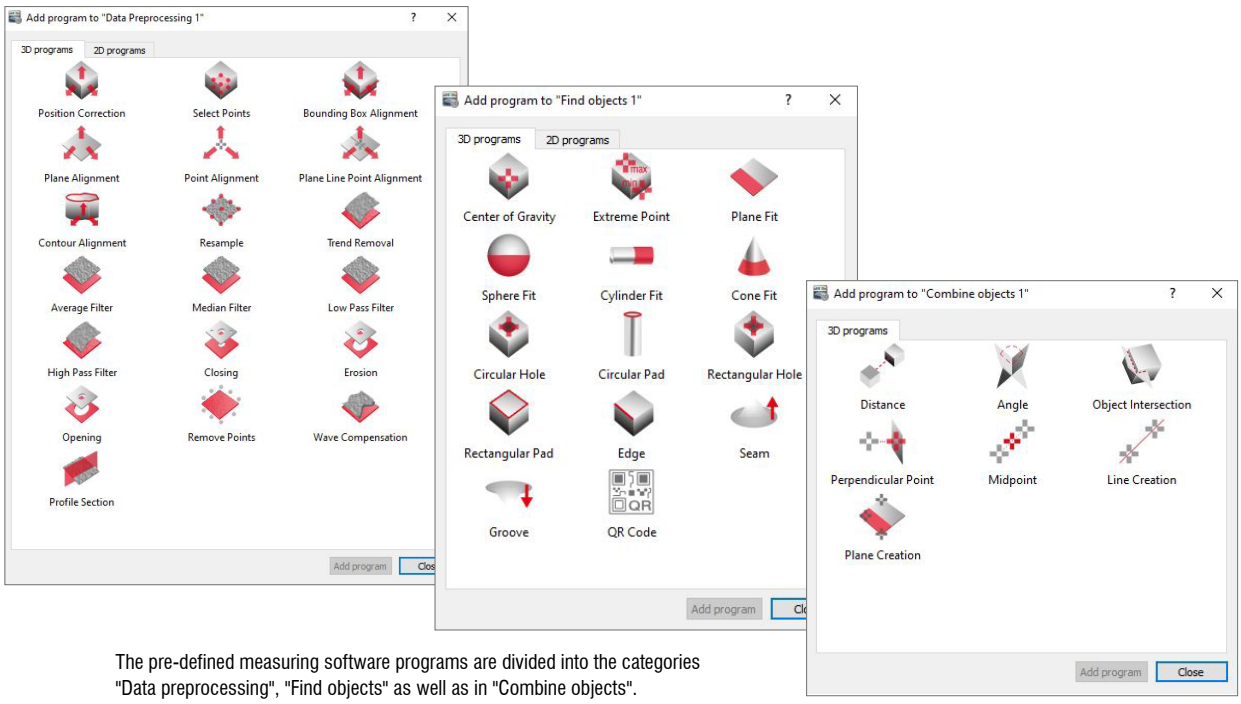
Software
3DInspect

- Intuitive user interface
- Real 3D evaluation, not just 2.5D
- Object extraction in 3D
- Direct feedback with algorithms
- Compatible with all 3D sensors from Micro-Epsilon

3DInspect

3DInspect software for 3D measurement and inspection tasks

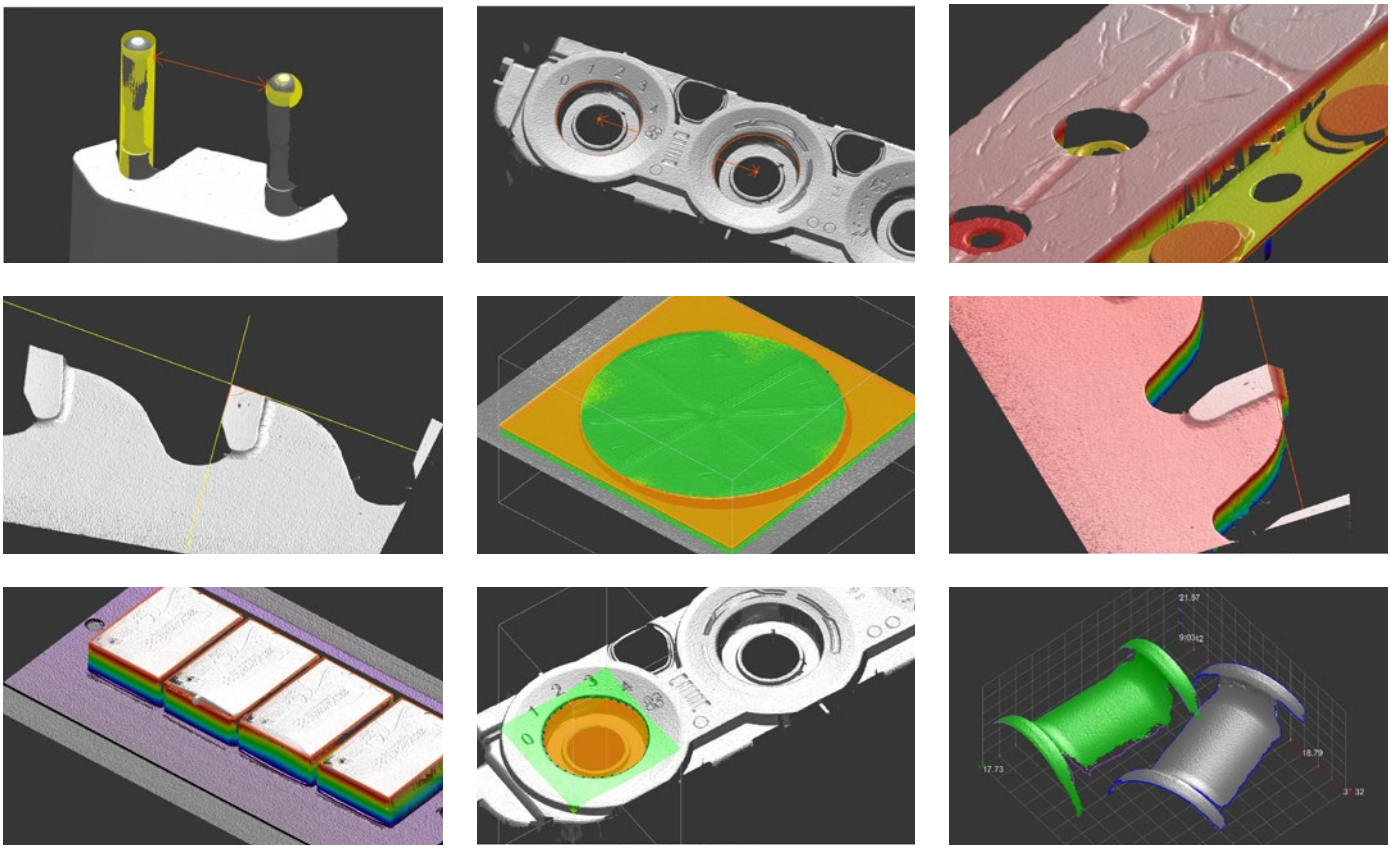
The 3DInspect software is a powerful tool for sensor parameter set up and industrial measurement tasks. This software transmits the measurement data from the sensor via Ethernet and provides the data in three-dimensional form. The 3D data is then further processed on the PC using 3DInspect measurement programs, evaluated, assessed and, if necessary, logged and transmitted to a control unit via Ethernet. The 3D data can also be saved with the software. In addition to the scanCONTROL 30xx models, the 3DInspect software is also supported by the 3D Profile Unit and the surfaceCONTROL and reflectCONTROL sensors.



The pre-defined measuring software programs are divided into the categories "Data preprocessing", "Find objects" as well as in "Combine objects".

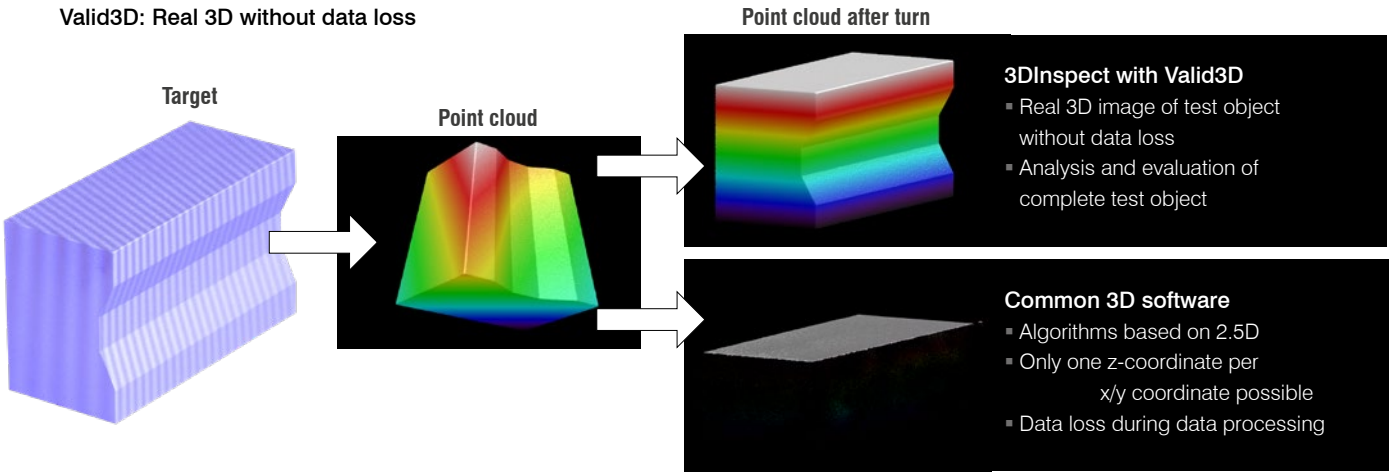
Industrial Performance Unit:
Industrial PC with GigE Vision Sensors

The Industrial Performance Unit is a powerful computing platform for 3D applications. The scanner can be parameterized directly via the 3DInspect software, allowing measurements to be started immediately. Results can be output via the integrated interfaces RPOFINET, EtherCAT and EtherNet/IP.



Valid3D technology from Micro-Epsilon vs. conventional 2.5D systems

The unique Valid3D technology enables lossless display and processing of the point clouds. This is how scanned 3D objects can be moved arbitrarily in the coordinate system.



System for multi-scanner applications
3D Profile Unit

micro-epsilon.com/3DPU

Profile stitching for up to 2 sensors

3D Profile Unit Controller

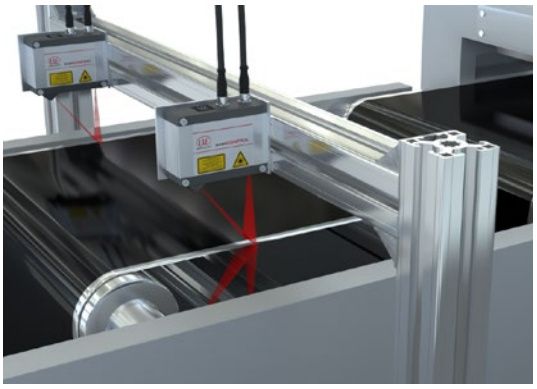
Powerful industrial computer

- Communication with any GigE Vision clients
- Direct integration into image processing software
- Transfer of profile data or 3D point clouds
- Data evaluation and system parameterization is implemented in the 3DInspect software
- Optionally available with Industrial Ethernet:
  - Integrated evaluation
  - Transfer of measured values to PLC
  - Industrial Ethernet interface for control and transfer of measured values

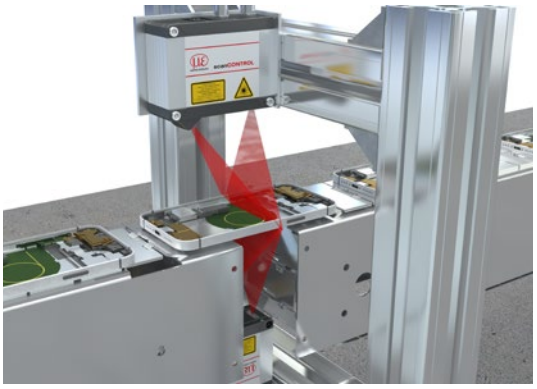
SMART PROFILE

PROFINET EtherCAT EtherNet/IP Modbus

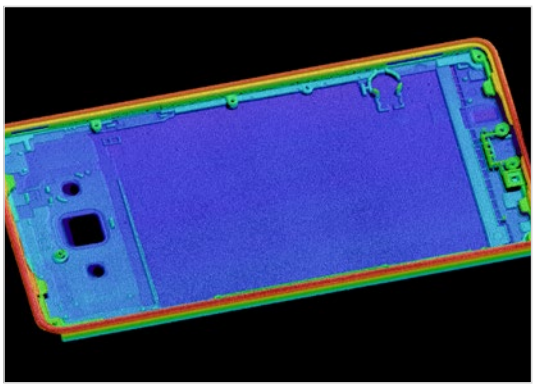
Application examples:



Width, thickness and Heavy Edge of battery film



Thickness of smartphone carrier plates

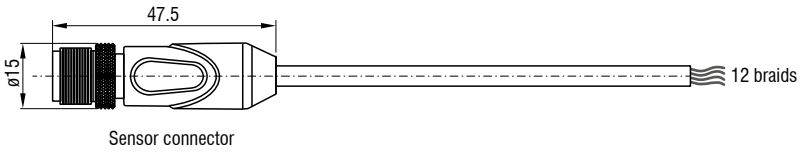


Stitched 3D point cloud of the smartphone carrier plate in 3DInspect

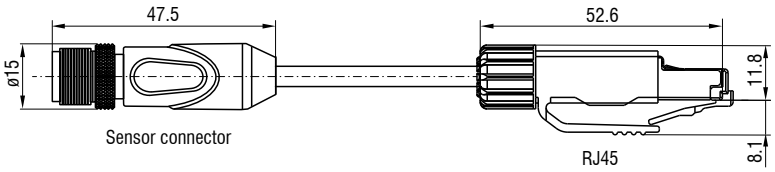
Accessories
scanCONTROL

Connection cables

PCR3000-x Multi-function cable
Cable for power supply, digital inputs (TTL or HTL),
RS422 (half-duplex);
suitable for drag chains and robots
Cable length (m): 2 / 5 / 10 / 15 / 20 / 25 / 35



SCR3000A-x Ethernet connection cable
Cable for parameter setting, value and profile transmission;
suitable for drag chains and robots
Cable length (m): 0.5 / 2 / 5 / 10 / 15 / 20 / 25 / 35



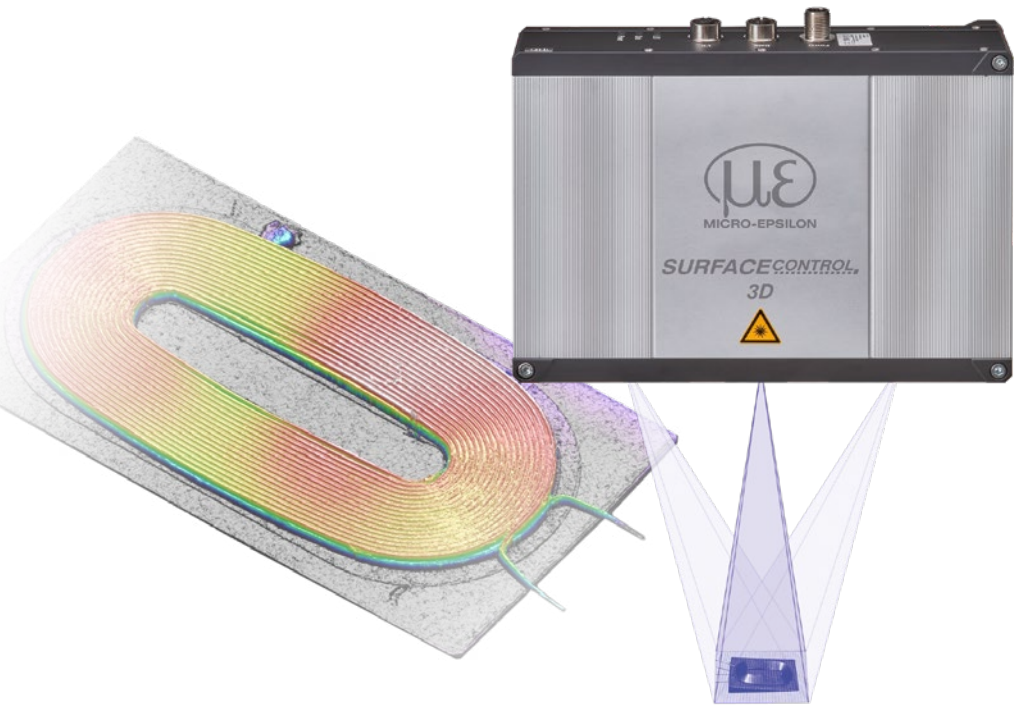
Other accessories

Art. no.	Model	Description
0323478	Connector/12-pin/Multifunction for LLT25/29/30 series	Plug for multifunction port
0323479	Connector/8-pin/Ethernet for LLT25/29/30 series	Plug for Ethernet socket
2420067	PS25/29/30	Power supply unit for scanCONTROL
0254111	Case for LLT25/29/30 (up to MR 200)	Transport case for scanCONTROL sensors incl. measuring stand
0254153	Case for LLT30 series, MR 430/600	Transport case for scanCONTROL sensors incl. measuring stand
2960097	Measuring stand for LLT25/26/29/30 series	Measuring stand with sensor adapter board, flexible rod and clamp base
2960115	Measuring stand for LLT30 series, MR 430/600	Measuring stand with sensor adapter board, flexible rod and clamp base

3D sensors for the inspection of shapes and surfaces

surfaceCONTROL 3D 3500

Innovative 3D snapshot sensor for inline inspection of geometry, shapes and surfaces



3DInspect

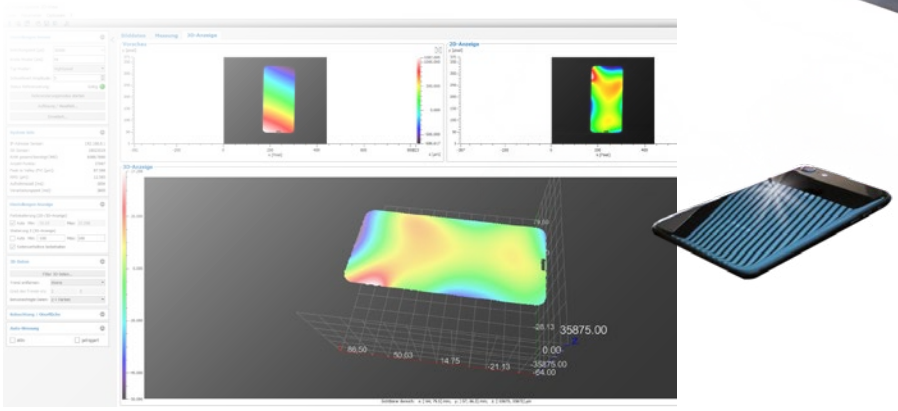
- Highest repeatability up to 0.25 µm
- Best Z-axis resolution from 0.7 µm
- Up to 2.2 million 3D points / second
- Easy integration in all common 3D image processing packets

reflectCONTROL

3D inline inspection of shiny surfaces: flat glass, mirrors and wafers

- Highest repeatability ±1 µm
- Detects minor deviations >10 nm
- 3DInspect: Powerful evaluation software with intuitive operating concept
- Easy integration in all common 3D image processing packets

3DInspect

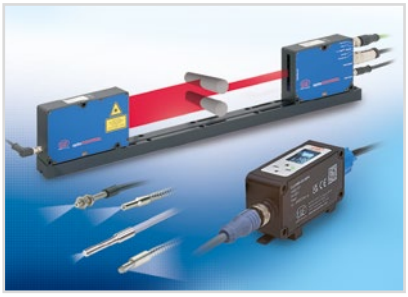


Sensors and Systems from Micro-Epsilon

Sensors and systems for displacement, position and dimension

Sensors and measurement devices for non-contact temperature measurement

Measuring and inspection systems for quality assurance



Optical micrometers, fiber optics, measuring and test amplifiers

Color recognition sensors, LED Analyzers and inline color spectrometers

3D measurement technology for dimensional testing and surface inspection

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