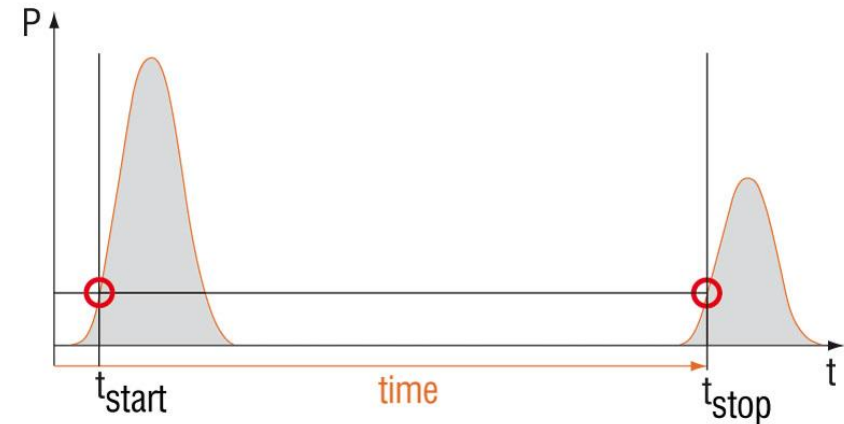


Laser distance sensors

Measuring principle

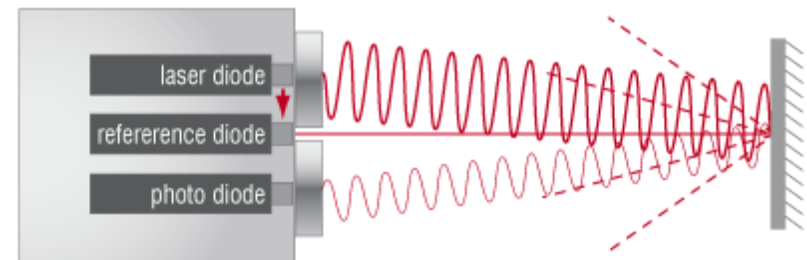
Phase comparison principle

Laser light is permanently transmitted to the object; sensor electronic compares the phase offset of the signals



Measuring principle time of flight

Measuring time until the reflected laser pulse is back at the sensor



optoNCDT ILR

- Measuring area:
 - up to 300m (without reflector)
 - up to 3000m (with reflector)
- High repeatability
- Short response times
- High measuring rate for fast applications
- Compact design
- For applications in storage and conveyor technology, position monitoring for machines and systems as well as attendance checking and type classification



Lasertaster (Laser-Laufzeit)

optoNCDT ILR 1020/1100/1150

Compact and fast distance sensors
(without reflector)

- Measuring range up to 10 m
on diffuse reflecting targets
- Short response time
- Excellent price-performance ratio
- Fast sensor configuration via touch keys

| | |
|------------------|-------------------|
| Measuring ranges | 6 - 10m |
| Linearity | $\leq 8\text{mm}$ |
| Repeatability | $\leq 4\text{mm}$ |
| Response time | 12ms |



optoNCDT ILR 1021/1101/1151

Compact and fast distance sensors
(with reflector)

- Measuring ranges up to 250 m with reflector
- Short response time
- Excellent price-performance ratio
- Fast sensor set configuration via touch keys

| | |
|------------------|--------------------|
| Measuring ranges | 30 - 250m |
| Linearity | $\leq 10\text{mm}$ |
| Repeatability | $\leq 2\text{mm}$ |
| Response time | 12ms |



Laser distance sensors

optoNCDT ILR 1030 / 1031

Laser distance sensors for measurements against reflector

- Measuring range up to 8m on diffuse reflecting targets, up to 50m on direct reflecting targets
- Very short response time
- Small size
- Excellent price-performance ratio



| | |
|----------------------|-----------|
| Ranges | 0.2 - 50m |
| Linearität | ±20mm |
| Wiederholgenauigkeit | ≤5mm |
| Ansprechzeit | 10ms |

Laser distance sensors

optoNCDT ILR 1181/1182/1183

State of the art laser distance sensor with high precision

- Ranges up to 80m on diffuse reflecting targets, up to 150m with reflector
- Option with integral heating
- Easy adjustment with Laser sighting
- Precise measurement on various surfaces



| | |
|------------------|---|
| Measuring ranges | 0.1 ... 30m (diffuse surfaces) 0.5 ... max. 150m (reflector) |
| Repeatability | ≤0.5mm |
| Response time | 20ms |

optoNCDT ILR 1191

High-performance laser distance sensors

- Ranges up to 500m on diffuse reflecting surfaces, up to 3000m with reflector
- Distance and speed measurement
- Integrated heating
- For fast measuring events

| | |
|------------------|----------------------------------|
| Measuring ranges | 0.5 ... 300mm (diffuse surfaces) |
| | 0.5 ... max. 3000m (reflector) |

| | |
|---------------|---------------------|
| Repeatability | $\leq 0.5\text{mm}$ |
|---------------|---------------------|

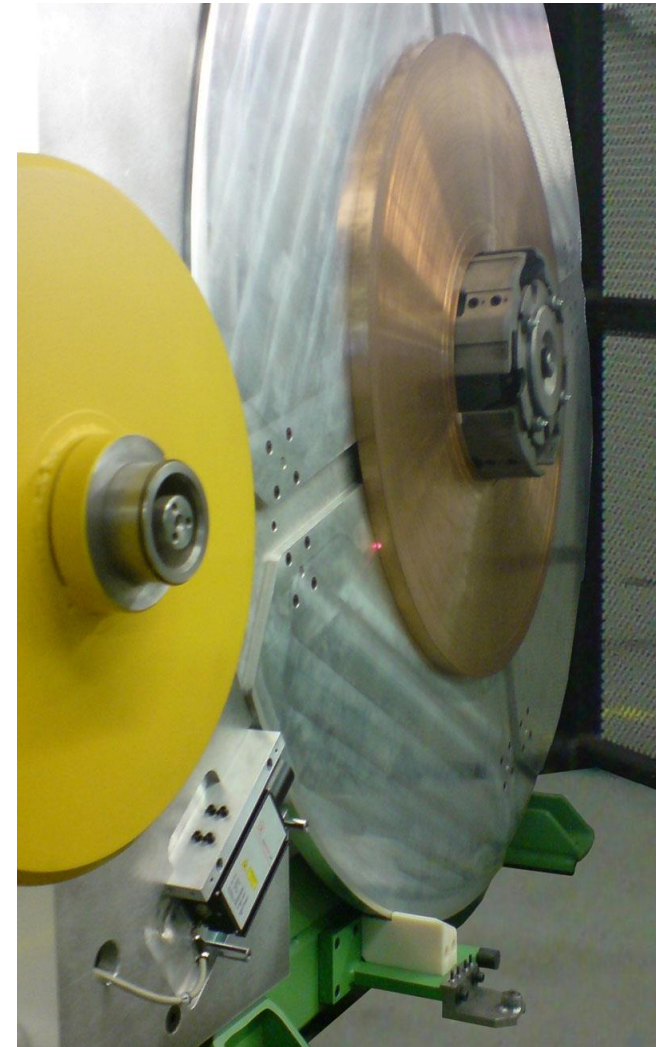
| | |
|---------------|------------------------|
| Response time | 0.5ms (optional 0.1ms) |
|---------------|------------------------|



Application laser distance sensors

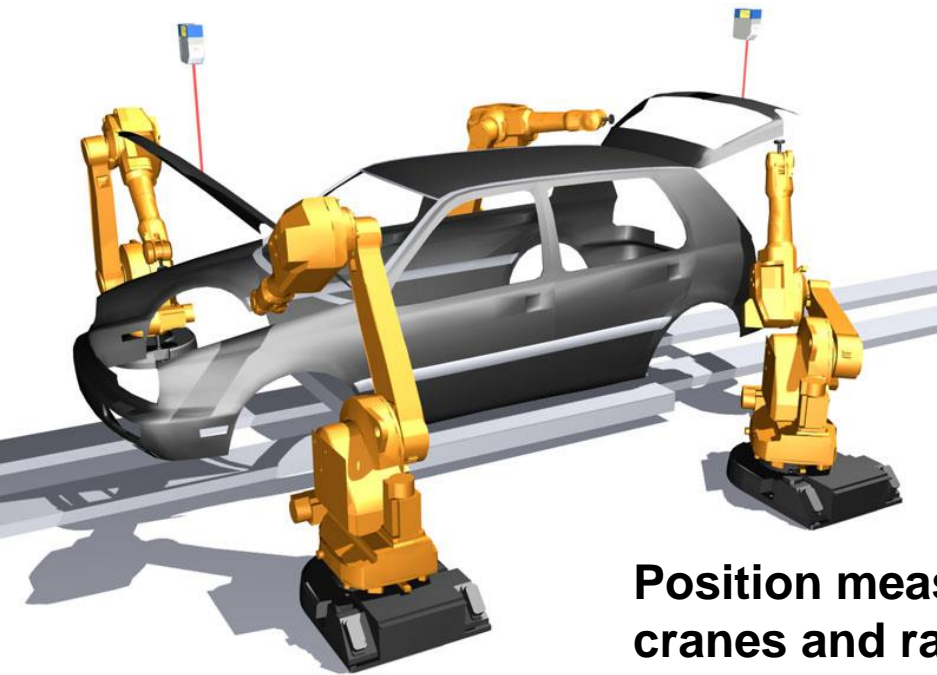
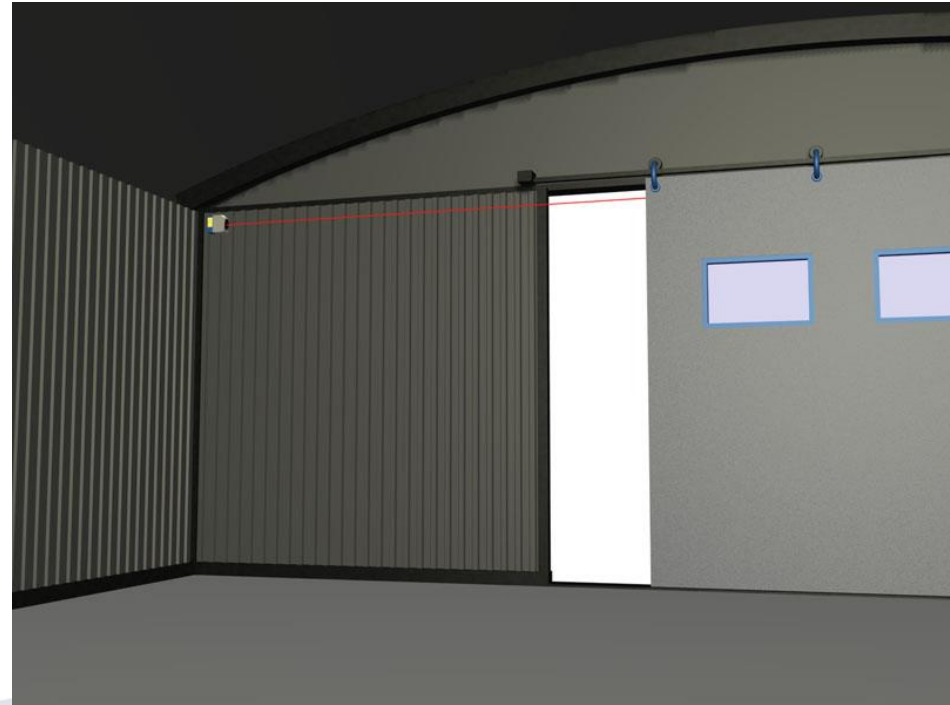
Traction control in precise rewinding machines

- Matt and high gloss surfaces
- Measurement on narrow strips, width from 5mm
- Accuracy $\pm 3\text{mm}$
- Teachable measuring range;
1.5m is output from 4 to 20mA



Application laser distance sensors

**Opening degree of
gates and doors**

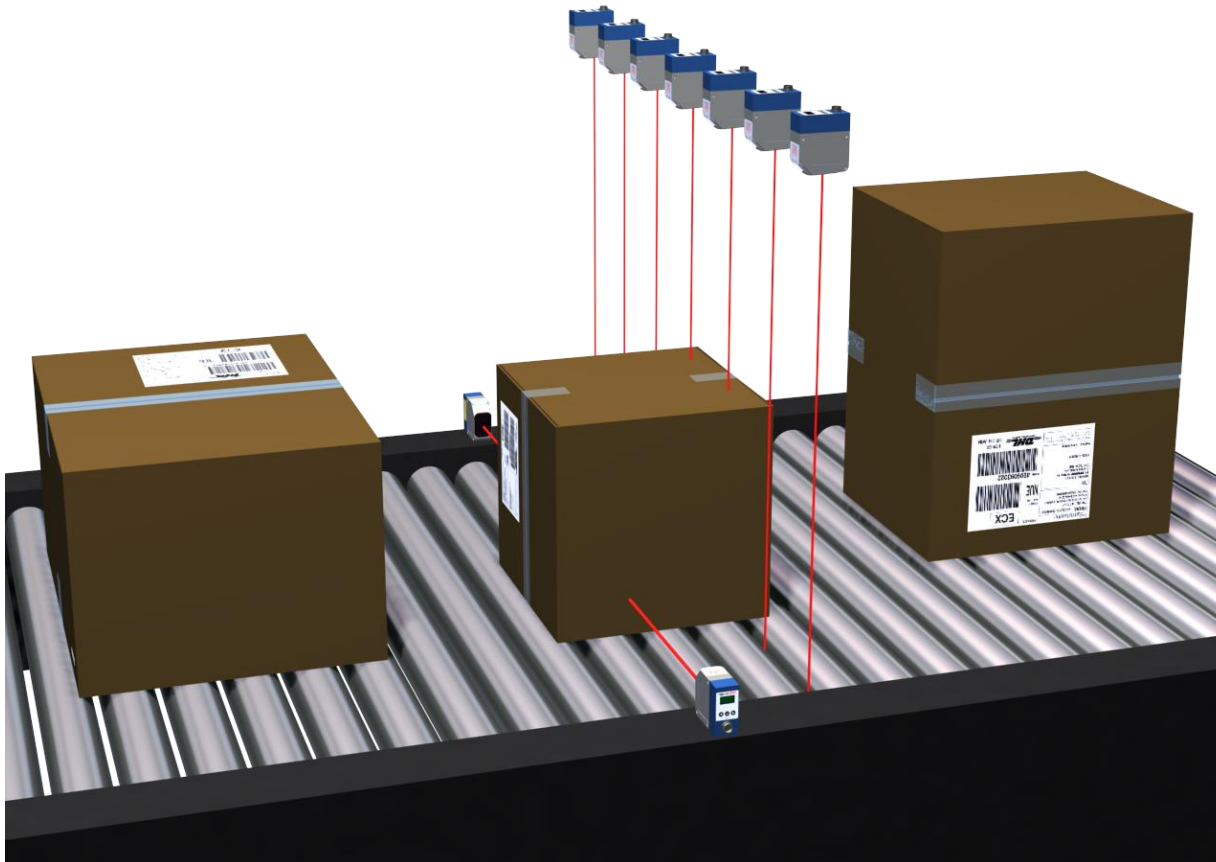


**Position measurement of gantry
cranes and rack control units**

Application laser distance sensors

Package classification and sorting

- 3D measurement of packages
- Classification and sorting according to size



Aerial scan conducted with helicopters

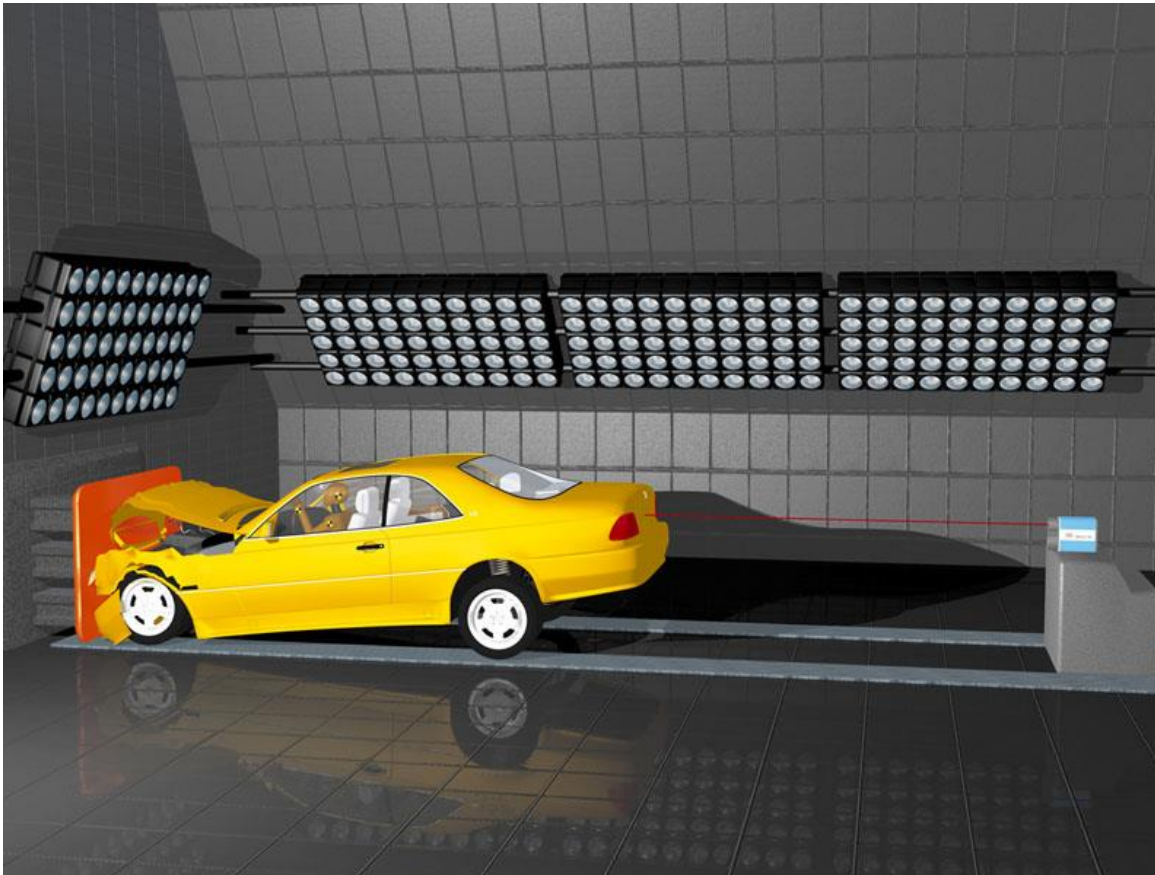
For profile measurement of landscape, optoNCDT ILR sensors for height determination of the helicopter are used in addition to the camera.



Application laser distance sensors

Crash test speed measurement

At acceleration of cars during crash tests, an ILR1191 measures the impact speed and deformation of the test vehicle.



Application laser distance sensors

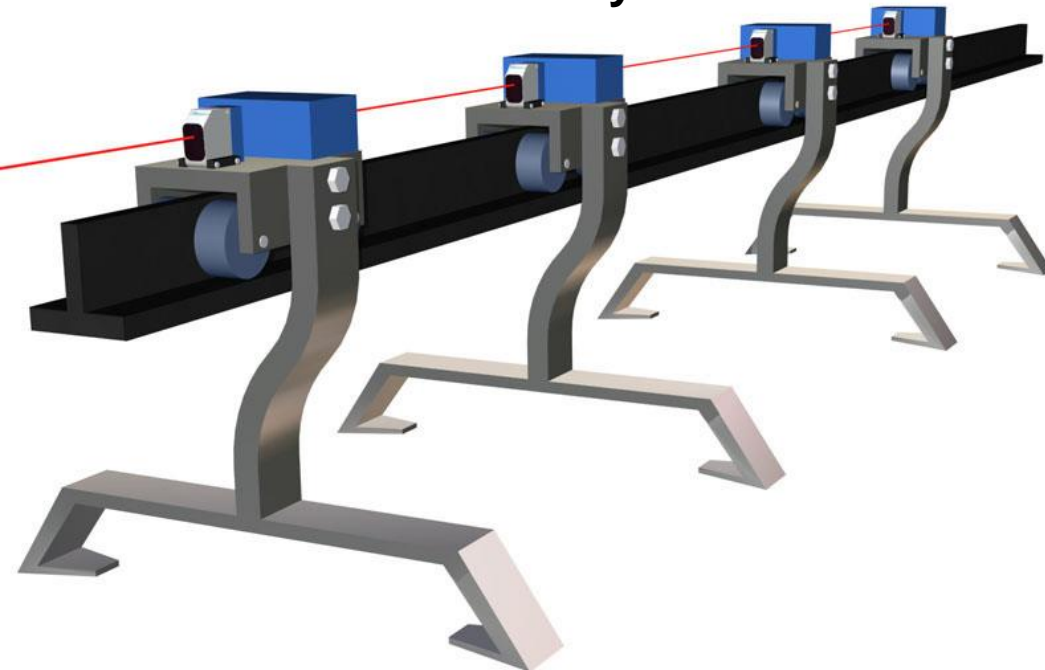
Position measurement of gantry cranes



Position measurement of gantry cranes and rack control units

Application laser distance sensors

**Distance measurement
of overhead conveyors**



**Filling level
measurement
in silos**



Measurement of coil diameters

Monitoring the wound up / uncoiled amount of steel with coil diameters captured by a laser distance sensor.

